

## Maximizing Protein Production with WOLF Bulk Sorting

Aly Krasny, Walker Daniels, José M. Morachis, Ph.D.  
NanoCollect Biomedical, Inc.

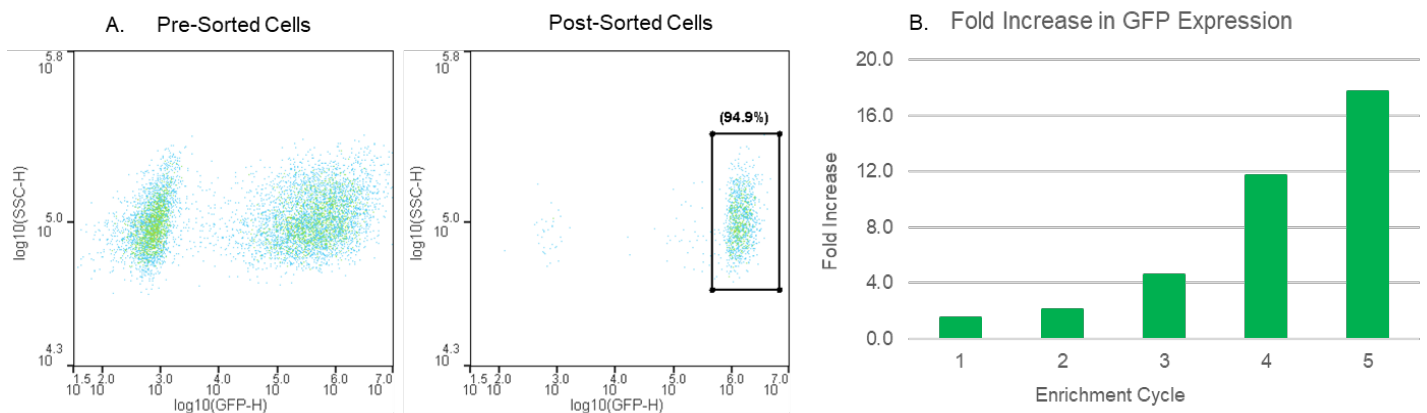
### Introduction

Cell-based protein production systems, in addition to providing commercial lab products such as detection antibodies, are becoming increasingly important for the development and manufacture of biotherapeutics<sup>1</sup>. In efforts to boost protein production, focus is often placed on improving bioreactor systems. However, there is also room for improvement upstream in selecting better, high-producing cells.

The WOLF<sup>®</sup> Cell Sorter makes it possible to significantly enrich a cell population for high expressors with bulk sorting based on scatter and fluorescent properties. The easy-to-use WolfViewer software, small footprint (2ft<sup>3</sup>), and affordable price point make it a good fit for labs with both limited or advanced experience in flow cytometry. The instrument's ability to enhance protein expression is shown below with the most commonly used cell line in bioproduction, Chinese Hamster Ovarian (CHO) cells.

### Method

CHO-K1 cells were mixed 50:50 with CHO-K1-GFP cells to mimic a mixed population of GFP expression levels. Final concentration was  $3 \times 10^5$  cells/mL. Cells were stained with a 7-AAD viability dye (Bio-Rad ReadiDrop) to eliminate dead cells and doublets were eliminated with a FSC-H v FSH-W singlet gate. Viable singlets with the top ~15% of GFP+ expression were sorted. Cells were returned to culture for at least one week in Ham's F-12 media, supplemented with 10% FBS and 2x antibiotic-antimycotic. This was repeated four times with the cell outgrowth from each previous week's sort.



**Figure 1. Top GFP expressing cells isolated during successive bulk sort and 1-week outgrowth cycles yield increasing GFP fluorescence.** A. CHO-GFP cells were mixed 50:50 with CHO-K1 cells for a final  $3 \times 10^5$  cells/mL concentration. 7-AAD negative singlets with the top 10-15% GFP fluorescence were sorted for 94.9% purity of high-expressors. B. After one week of outgrowth, GFP median fluorescence intensity (MFI) values were measured for the sorted population and background corrected with CHO-K1 MFI for auto-fluorescence and inter-assay variability. Expression increased 17.7-fold ( $4.88 \times 10^5$  to  $8.66 \times 10^6$  MFI) over 5 cycles.

### Conclusion

The WOLF enhanced GFP+ production generated an ~18-fold increase in protein expression compared to the initial mixed population over 5 generations of sorting. This upstream process optimization could quickly boost the production of antibodies from a heterogenous population or significantly enrich a population prior to monoclonal selection without spending substantial time and money learning to operate a large, complex instrument. The WOLF makes the powerful technology of fluorescence activated cell sorting simple and accessible to any lab.

### References

- Jayapal KP, Wlaschin KF, Hu W-S, Yap MGS. Recombinant protein therapeutics from CHO cells-20 years and counting. Chem Eng Prog. 2007;103:40-47.